Brake Discs

We turn good ideas into a safe and sustainable future.

www.kovis-group.com



Content

CORPORATE PROFILE	4
PRODUCT OVERVIEW	9
Axle Mounted Brake Discs	10
Wheel Mounted Brake Discs	14
Flange - Brake Discs	18
Brake Discs for Freight Wagons	20
sMart braKe	24
GLOBAL PRESENCE	26



KOVIS is an internationally innovative company for the development and production of high-quality components for the railway industry and various parts for other industrial sectors.

We turn good ideas into a safe and sustainable future.







SLOVENIA, Brežice Kovis d. o. o.









SLOVENIA, Štore Kovis Livarna d. o. o.



SLOVENIA, Štore **Kovis Transporti d. o. o.**





SERBIA, Bačka Palanka Kovis BP d. o. o.







INDIA, Jabalpur **JWL Kovis Limited**







Our Values.



We are an independent / family-owned company



We create good & innovative ideas for the future



We are a trustful & reliable partner



Our encouraged employees are a key factor in our success



Green mobility & sustainability is our path



Highest quality in all our operations & processes



Highest competence, know-how, design, process stability, inspection

Our Vision.

Thanks to our innovative culture, the reliable, 100% family-owned company, KOVIS wants to be a global niche player for high quality products for railway rolling stock and others.

Our Mission. Our Path.

With an innovative approach, we look for different paths that lead to excellent products, processes and relationships .

As a niche champion, KOVIS will contribute to safer, more efficient and climate friendly rail transport. We will continue to turn good ideas into a safe and sustainable future.

We are committed to produce excellent products, encourage our employees and find new ways of working that benefit our stakeholders, customers, partners and society.

Through sustainability development and innovation, we create new green business opportunities that enable us to live up to our slogan **good ideas create future.**





Kovis Success Path



More than 45 years focus on innovation, reliability, high quality and customer care



20x increased sales turnover in the last 10 years



Over 100 million € investments in the last 10 years



Own production sites foundry, machining, painting,...



Kovis[®] brand name worldwide known, over 200 active customers



Tailor made solutions

Complete Integrated Solution. Our Responsibility.

LENTER



Recycling

80% of our products contain recycled raw materials.



Logistic services

To be reliable partner helps us also our own modernize tranportation fleet. We care customers.



Painting & Protection

With finally touch we added value to our high quality products.



Quality & Assurance

- Quality is CERTIFIED.
- Laboratories (3D measurements, scanning, NDT methods, digital radioskopy)
- Dynamometer testing
- Real environment testing



Design & Development

With an INNOVATIVE APPROACH, we look for DIFFERENT paths that lead to EXCELLENCE and customers benefits.



Calculations & Simulations

- For checking the existing and constructing new products various software tools are in use.
- CFD simulations
- Thermal and structural simulation



High Quality Castings

NEW FOUNDRY. We achive technological progress and produce best possible quality for our customers.



Mechanical Machining

New & modern CNC machine park for technologically very demanding products.







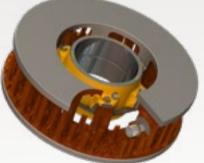
Production of axle mounted, wheel mounted and flange brake discs.





With different connection elements, material and cooling system









For applications: high speed trains, EMV, DMV, LRV, passenger coaches, freight wagons, locomotives.



Certified by DB, Nedtrain, RENFE, SNCF, SNCB, Stadler, Alstom, Siemens, sž, čD,...



Total annual production



different types in production.

Axle Mounted Brake Discs

ALL AND AND A



Axle mounted **NON DIVIDED**

Design adjusted to customer needs	Mate
Dimensional requirements, different connection elements, material and cooling system	IF
Application requirements speed, axle load, energy, braking mass	S
cooling system Application requirements speed, axle load, energy,	S



Axle mounted DIVIDED

Axle mounted MONOBLOCK

erial	Axle mounted brake disc application
RON	 Speed application - max 250 km/h Available size: 350-740 mm Available width: up to 112 mm Materials: special cast iron, ductile iron, vermicular iron Compliant with standards EN14535, UIC 541-3
TEEL	 Speed application - max 350 km/h Available size: up to 640 mm Available width: 80-110 mm Materials: special cast steel Compliant with standards EN14535, UIC541-3

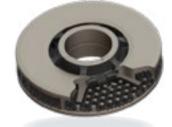
Connection Systems Axle Mounted



BOLT (type K)



BUSH (type P)



MONOBLOCK (type N)



SHAPE (FSO)

Advantages of Kovis Axle Mounted Brake Discs



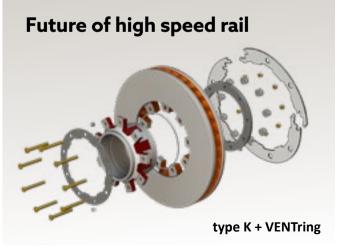
Main features:

#Cooling design: high stiffness, lower friction surface stresses, higher heat dissipation

Bolt connection: up to 12% dynamic bolt load reduction

#VENTring: up to 57% lower ventilation losses = high amount of energy savings

#Noise - reduction: up to 12% noise reduction of non divided disc





n- up to wer mass	B	temperatur	th material – high re resistance, up to 20% pan predicted
		÷	Cost-effective -25% reduction of production cost
	III		Optimal performance (combination of high thermal performance and low air resistance)
			gy consumption

- ventilation (power) losses decreased up to 52%

SIEMENS















Wheel Mounted Brake Discs

State of the local division of the

CALCULATION OF STREET, STREET,



Wheel mounted **NON - DIVIDED**

Design adjusted to customer needs

Material

cooling system...

CAS

Dimensional requirements, different connection elements, material and

Application requirements - speed, axle load, energy, braking mass...

STE

IRO



Wheel mounted DIVIDED

Wheel mounted brake disc application

T N	 Speed application - max 250 km/h Available size: up to 920 mm Materials: special cast iron, ductile iron, vermicular iron Compliant with standards EN14535, UIC 541-3
EL	 Speed application- up to 350 km/h Available size: up to 750 mm Materials: special cast steel Compliant with standards EN14535, UIC 541-3

Connection Systems Wheel Mounted



BOLT+BUSH (type G)



BOLT (type K)

Main features:

#Cooling design (XNET) feature: high stiffness, lower friction surface stresses, pocket air recirculation higher heat dissipation - patented #Free floating (swivel) feature: 13x lower tension on the screws - patented #2-edges feature (stiffness and low ventilation losses)

- closed outer edges - 60% lower ventilation losses = high amount of energy savings

#Six visible connecting elements – therefore increased brake surface by 7%, longer life cycle, more even brake pad wear, lower temperature gradients #New connection locking design

Future of high speed rail



Advantages of Kovis Wheel Mounted Brake Discs

	Interchangeability with existing design of wheels
(CO ₂)	Energy efficient- savings in energy and CO ₂ emissions
((4)-))	Reduced noise of non-
	Suitable for high speeds up to 350km/h
	Cover LCC costs





Flange - Brake Discs



Design adjusted to customer needs

Dimensional requirements, different connection elements, material, cooling system and different industries. Application requirements - speed, axle load, energy, braking mass...

References:



Passenger Rolling Cars / FLANGE - BRAKE DISCS 19

Flange **NON - DIVIDED**



Furka



201



Brake Discs for Freight Wagon

Connection and cooling systems





Connection: Bolt (type K) Cooling system: TSK

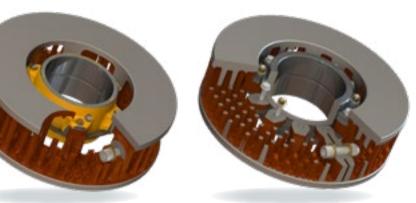
Connection: Shape Cooling system: FUTURA FSO

Design adjusted to customer needs

Dimensional requirements, different connection elements, material and cooling system...

Application requirements - speed, axle load, energy, braking mass...

IRON



Connection: Bolt (type K) Cooling system: QSK

Axle mounted brake disc application Material

Speed application- max 160 km/h
• Available size: 590-610 mm

- Available width: 110-170 mm
- Materials: special cast iron, ductile iron, vermicular iron
- Cooling systems: TSK, QSK, FSO
- Compliant with standards EN14535, UIC 541-3

Main features:

#Special cast iron discs used in combination with sinter pads

#Maximum velocity: up to 160 km/h in freight transport

#Maximum axle load: 25t

#Special patented brake plate-hub connection: up to 11% shorter braking distance possibility and higher safety

#Special patented cooling design: up to 11% greater efficiency through 15% better heat dissipation and 14% less vibrations

#13% lower LCC: due to 21% reduction of weight and up to 60% lower maintenance costs

#Energy efficient: savings in energy and CO2 emissions

FSO - new light freight brake disc Future of Freight Rail

NEW!

References:

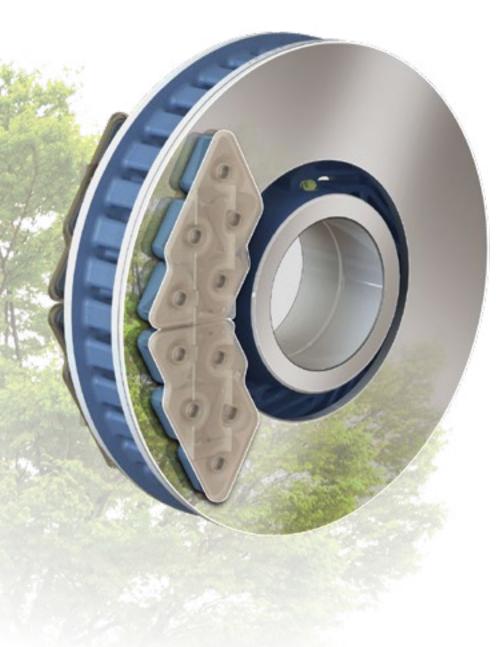
C/4F

상 VTG

HUPAC







sMart brake is the heart of train braking. It solves sustainability, material, market, safety and environmental challenges smartly.

The new market innovation, offered by KOVIS and MIBA in the new alliance, combines the excellent properties of **brake pads** and **brake** discs.

The combination of pads and discs allows even better safety and reliability when braking. sMart BraKe is environmentally friendly because it reduces braking noise. This not only enables a more comfortable ride, but also a better quality of life for people near railways and metros.



sMart brake FLEX - Path of Success

health and environment

less noise and CO2 emissions while-in-use

less energy consumption and CO2 emissions while-in-use-optimized air flow, decreased ventilation (power) losses, optimized weight

strong development of brake pad in no- ferrous free materials, fine dust reduction & NVH improvement



reduction of brake pad deformation for better NVH characteristics

cost-effectiveness



reduced life-cycle costs of friction pair (lower mass, easy maintenance, increased durability)



optimized wear of the brake pad

cost optimization of the pad due to decreased number of single parts











Business Footprint





Our Sustainability. Our Identity.

In our mission we commit to create good ideas based on an innovative and sustainable approach for a better future.

Today's climate changes are becoming more urgent and in our sustainability strategy we are focused on the United National global Sustainable Development Goals (SDGs).





Kovis® Thinking Green

The decisions we make today can shape our future for the better.

Kovis sees prospective in rail transport and has good ideas that will help to create a better future through an innovative approach.

Our commitment:

Safer. Cleaner.

Partner Care.

Cost Efficient

9 INDUSTRY, INNOVATION AND INFRASTRUCTURE















Kovis d.o.o. Brezina 102, 8250 Brežice, Slovenia **T:** +386 7 499 11 80 **E:** info@kovis-group.com **W:** www.kovis-group.com